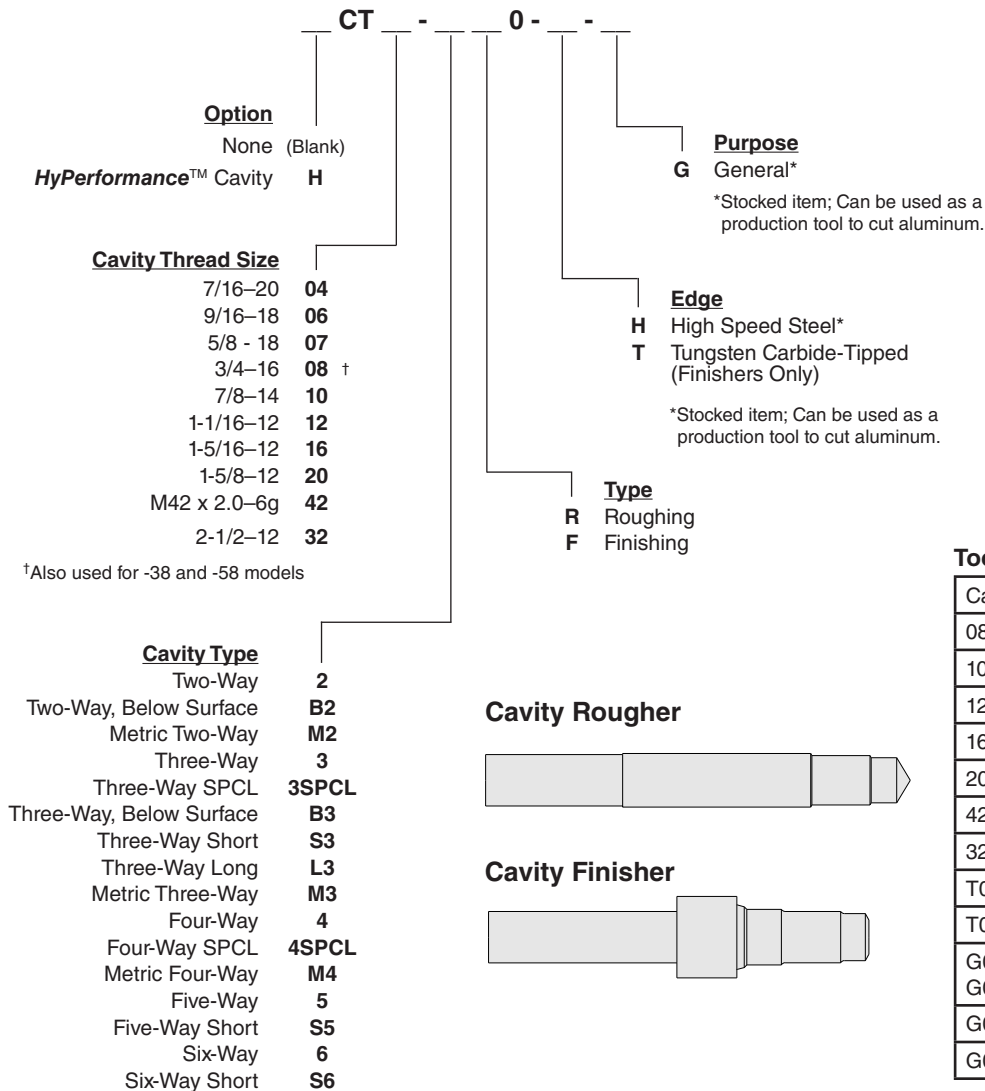


Cavity Form Tools

Cavity form tools are standard straight-shanked, tangless shafts in the sizes indicated. Drawings for standard tools are available upon request. Special tools can be supplied; consult factory for cost and lead time quotations at <https://www.formrelief.com/index.html>.

ORDERING INFORMATION



†Also used for -38 and -58 models

Tool Shank Diameter

Cavity	Rougher	Finisher
08	0.625"	0.750"
10	0.750"	0.750"
12	0.875"	0.750"
16	1.000"	0.750"
20	1.000"	1.000"
42	1.000"	1.000"
32	1.500"	1.500"
T001, T003, T004	0.750"	0.750"
T009, T011	0.625"	0.625"
G024, G025, G026	0.750"	0.750"
G027	0.625"	0.750"
G028	0.625"	0.750"

Form Tools for G3 Drop-In Cavities

G3 Valve Model	Rougher Tool	Finish Tool
SV98-G38	CT-G028-RO-H-G	CT-G028-FO-T-G
SV90-G39	CT-G024-RO-H-G	CT-G024-FO-T-G
SV90-G40R	CT-G026-RO-H-G	CT-G026-FO-T-G
EHPR98-G33	CT-G027-RO-H-G	CT-G027-FO-T-G
EHPR98-G35	CT-G027-RO-H-G	CT-G027-FO-T-G
EHPR98-G38	CT-G028-RO-H-G	CT-G028-FO-T-G
TS98-G34	CT-G025-RO-H-G	CT-G025-FO-T-G

Form Tools for Drop-In Cavities

Drop-In-Valve Model	Rougher Tool	Finish Tool
SV98-T39	CT-T001-RO-H-G	CT-T001-FO-T-G
SV98-T40	CT-T004-RO-H-G	CT-T004-FO-T-G
TS98-T34	CT-T003-RO-H-G	CT-T003-FO-T-G
EHPR98-T33	CT-T090-RO-H-G	CT-T009-FO-T-G
EHPR98-T35	CT-T009-RO-H-G	CT-T009-FO-T-G
EHPR98-T38	CT-T011-RO-H-G	CT-T011-FO-T-G
TS98-G34	CT-G025-RO-H-G	CT-G025-FO-H-G